

EpoxyLite® E 478 LV

Version 4

Revision Date 08/06/2015

Print Date 08/06/2015

SECTION 1. IDENTIFICATION

Product name : EpoxyLite® E 478 LV

Manufacturer or supplier's details

Company : ELANTAS PDG, INC.
5200 North 2nd Street
St. Louis MO 63147

Telephone : (314) 621-5700
Visit our web site : www.elantas.com
E-mail address : Todd.Thomas@altana.com
Emergency telephone : INFOTRAC - 1-800-535-5053
number

Recommended use of the chemical and restrictions on use

Recommended use : Electrical Insulation

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Specific target organ toxicity : Category 3 (Respiratory system)
- single exposure

GHS Label element

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of

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the workplace.

P280 Wear eye protection/ face protection.

P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Modified Epoxy Resin Solution

Hazardous components

Component	CAS-No.	Concentration (%)
Epoxy Resin	25068-38-6	>= 73 - < 74
Epoxy diluent	17557-23-2	>= 13 - < 14
Polyglycol	-	>= 8 - < 9
Lewis Acid Accelerator	34762-90-8	>= 3 - < 4

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Show this safety data sheet to the doctor in attendance.
 Do not leave the victim unattended.

If inhaled : If unconscious place in recovery position and seek medical

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- advice.
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

SECTION 5. FIREFIGHTING MEASURES

- Unsuitable extinguishing media : High volume water jet
- Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.
Absorbent paper or other organic material used for cleaning up resin is a fire hazard, as heat and spontaneous combustion can occur, particularly if the resin was catalyzed. Catalyzed resin can generate hazardous exothermic heat if allowed to polymerize in a mass. All soiled or waste materials must be

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water soaked, and kept in a closed bin until disposed of.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling** : Avoid formation of aerosol.
 Do not breathe vapours/dust.
 Avoid exposure - obtain special instructions before use.
 Avoid contact with skin and eyes.
 For personal protection see section 8.
 Smoking, eating and drinking should be prohibited in the application area.
 Provide sufficient air exchange and/or exhaust in work rooms.
 Dispose of rinse water in accordance with local and national regulations.
 Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
 The chemical reaction that cures mixed epoxy is exothermic (heat generating). If left to cure in a contained mass, such as in a mixing vessel, it can generate enough heat to melt plastic, burn skin or ignite surrounding combustible materials. The larger or thicker the epoxy mass, the more heat generated.
- Conditions for safe storage** : Store under conditions specified on the product Technical Data Sheet to maintain product quality.
 Keep container tightly closed in a dry and well-ventilated place.
 Observe label precautions.
 Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Components with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures** : Use with adequate ventilation.
 All application areas should be ventilated in accordance with applicable OSHA regulations. (29 CFR 1910.94)

Personal protective equipment

- Respiratory protection** : In the case of vapour formation use a respirator with an approved filter.
- Hand protection**
- Remarks** : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

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- Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.
- Skin and body protection : impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Odour Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : No data available
- Flash point : Greater than 201 °F (94 °C)
Method: ASTM D 93
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Upper explosion limit : No data available
- Lower explosion limit : No data available
- Vapour pressure : No data available
- Relative vapour density : No data available
- Relative Density/Specific Gravity : No data available
- Density : 1.1413 g/cm³ (77 °F (25 °C))
- Solubility(ies)

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Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: Greater than 22 mm ² /s (104 °F (40 °C))

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available
Hazardous decomposition products	: The by-products expected in incomplete pyrolysis or combustion of epoxy resins are mainly phenolics, CO and water. chlorinated compounds

SECTION 11. TOXICOLOGICAL INFORMATION
Information on likely routes of exposure

Inhalation
 Skin contact
 Eyes

Acute toxicity
Product:

Acute oral toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

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Components:**25068-38-6 Epoxy Resin:**

Acute oral toxicity : LD50 (Rat): 11,400 mg/kg
LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
GLP: yes

Acute inhalation toxicity : LC50 : Remarks: No data available

Acute dermal toxicity : LD50 (Rabbit): 23,400 mg/kg
LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

17557-23-2 Epoxy diluent:

Acute oral toxicity : LD50 (Rat): 4,500 mg/kg
Acute dermal toxicity : LD50 (Rabbit): 2,150 mg/kg

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation and/or dermatitis.

Components:**25068-38-6 Epoxy Resin:**

Species: Rabbit
Result: Moderate skin irritation

Species: Rabbit
Exposure time: 4 h
Method: OECD Test Guideline 404
Result: Skin irritation
GLP: yes

17557-23-2 Epoxy diluent:

Result: Moderate skin irritation

- Polyglycol:

Species: Rabbit
Result: slight irritation

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

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Components:**25068-38-6 Epoxy Resin:**

Species: Rabbit

Result: Eye irritation

17557-23-2 Epoxy diluent:

Result: Mild eye irritation

- Polyglycol:

Species: Rabbit

Result: Mild eye irritation

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Components:**25068-38-6 Epoxy Resin:**

Test Type: Mouse Local Lymph Node assay (LLNA)

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

GLP: yes

Carcinogenicity**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Aspiration toxicity**Components:****25068-38-6 Epoxy Resin:**

No aspiration toxicity classification

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Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****25068-38-6 Epoxy Resin:**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 1.7 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202
GLP: yes

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Method: OECD Test Guideline 211
GLP: yes

Persistence and degradability**Components:****25068-38-6 Epoxy Resin:**

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

Bioaccumulative potential**Components:****25068-38-6 Epoxy Resin:**

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117
GLP: yes

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation

40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

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EPCRA - Emergency Planning and Community Right-to-Know Act
CERCLA Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 302 Extremely Hazardous Substances Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

Polyglycol	-	8.7 %
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Non-volatile (Wt) : Refer to the product technical data sheet for VOC information.

US State Regulations
Massachusetts Right To Know

Epichlorohydrin	106-89-8
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Pennsylvania Right To Know

Epoxy Resin	25068-38-6
Epoxy diluent	17557-23-2
Polyglycol	-
Lewis Acid Accelerator	34762-90-8
Epichlorohydrin	106-89-8

New Jersey Right To Know

Epoxy Resin	25068-38-6
Epoxy diluent	17557-23-2

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Polyglycol -
Lewis Acid Accelerator 34762-90-8

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : NOT APPLICABLE

California Prop 65 WARNING! This product contains a chemical known to the State of California to cause cancer.

Epichlorohydrin 106-89-8
Phenyl glycidyl ether 122-60-1
Benzene 71-43-2

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Epichlorohydrin 106-89-8
Toluene 108-88-3
Benzene 71-43-2

The components of this product are reported in the following inventories:

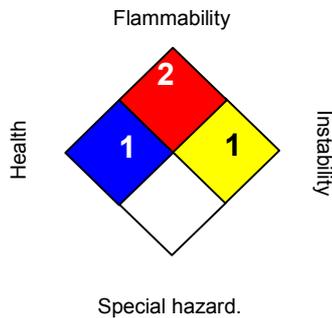
TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

DSL : We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	2
FLAMMABILITY	1
PHYSICAL HAZARD	1

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.