

Technical Data Sheet

Electronic & Engineering Materials

ELAN-Tron[®] E 238 Epoxy

Two-Component Anode Bridge Laminating Resin

ELANTAS PDG, Inc.
5200 North Second Street
St. Louis, MO 63147
USA
Tel +1 314 621-5700
Fax +1 314 436-1030
info.elantas.pdg@altana.com
www.elantas.com

ELAN-Tron® E 238 Epoxy

Product Description

ELAN-Tron® E 238 Resin / C 238 Hardener is a 100%-solids, two-component epoxy system.

Areas of Application

Coating for anode bridges, bus bars, etc.

Bonding material for in-place laminates

Protective coating, sealant and adhesive for metals and plastics

Features and Benefits

- Room-temperature or low heat cure
- Thixotropic for minimal run-off
- Semi-rigid
- Excellent resistance to chemicals and moisture
- Suitable for continuous service up to 121°C / 250°F

Application Methods

Brush

Roller coat

Transportation / Storage

Store below 25°C / 77°F in a dry controlled environment out of direct sunlight. This material should be suitable for use stored under these conditions in the original sealed containers for twelve (12) months from the date of shipment.

Failure to store this product as recommended above may lead to deterioration in product performance.

Mix individual components thoroughly before use

Health / Safety

Read and observe precautions recommended in the Material Safety Data Sheet.

Typical Properties of Material as Supplied

Property	Conditions	Value		Units
		ELAN-Tron® E 238 Resin	ELAN-Tron® C 238 Hardener	
Viscosity (20 rpm)	25°C / 77°F	25,000 – 45,000	5 - 20	cP
Weight per Gallon	25°C / 77°F	9.7 – 10.1	8.3 – 8.6	pounds
Flash Point	ASTM D93	> 94 > 201	121 250	°C °F
Mix Ratio	Parts by weight	100	25	

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Typical Properties of Mixed Material *

Property	Conditions	Value	Units
Pot Life	100 grams – 25°C / 77°F	60	minutes

* Mix E 238 Resin and C 238 Hardener in the recommended ratio, hand-stirring with a spatula or similar device.

Curing Schedule

Cure for 24 hours at 25°C / 77°F. Properties may be improved by a post cure of 1 hour at 93°C / 200°F or 2 hours at 65°C / 150°F

Alternatively, full cure may be achieved with 4 hours at 93°C / 200°F.

Cure cycle is based on time after unit reaches the specified temperature.

Typical Mechanical Properties

Property	Conditions	Value	Units
Lap Shear Strength Aluminum - Aluminum	25°C / 77°F	2,700	psi
Lap Shear Strength Aluminum – Rigid Vinyl	25°C / 77°F	700	psi

The above properties are typical values and are not intended for specification use.

ELANTAS PDG, Inc. warrants the chemical composition of its products within stated tolerances, but does not guarantee that a product will be appropriate for any particular application. Any recommendation, performance of tests or suggestion is offered merely as a guide and is not a substitute for a thorough evaluation by the user. No representative of ELANTAS PDG, Inc. has the authority to offer a warranty that a product will perform satisfactorily in manufacturing a product and no such representation should be relied upon.