

Technical Data Sheet

Electrical Insulating Materials

Epoxylite[®] E 6001

Hermetic Epoxy Impregnating Resin

ELANTAS PDG, Inc.

5200 North Second Street
St. Louis, MO 63147
USA
Tel +1 314 621-5700
Fax +1 314 436-1030
info.elantas.pdg@altana.com
www.elantas.com

1405 Buffalo Street
Olean, NY 14760
USA
Tel +1 716 372-9650
Fax +1 716 372-1594
info.elantas.pdg@altana.com
www.elantas.com

EpoxyLite® E 6001

Product Description

EpoxyLite® E 6001 is a solvent-borne epoxy insulating varnish featuring outstanding resistance to chemicals, including refrigerants.

Areas of Application

Impregnation of motor windings used in hermetic compressors and other refrigeration systems

Recommended for any application requiring resistance to moisture or harsh chemicals

Features and Benefits

- Excellent tank stability
- Low viscosity for excellent penetration
- High bond strength
- Suitable for service up to Class 180

Application Methods

- Dip-and-bake

Transportation / Storage

Store below 25°C / 77°F in a dry controlled environment out of direct sunlight. This material should be suitable for use stored under these conditions in the original sealed containers for twelve (12) months from the date of shipment.

Failure to store this product as recommended above may lead to deterioration in product performance.

Keep containers tightly sealed to minimize evaporation. Refrigeration is recommended for long-term storage.

Mix thoroughly before use.

Health / Safety

Refer to the Safety Data Sheet.

See ELANTAS PDG Technical Bulletin *TI-100 - Handling Precautions for Epoxy Resins* for additional information.

Typical Properties of Material as Supplied

Property	Conditions	Value	Units
Non-Volatiles	1.5g - 3h - 135°C	36 - 40	%
Appearance		Clear Amber Liquid	
Viscosity	25°C / 77°F	100 – 200	cP
Viscosity Reducer		ELAN-Plus™ 6001S Reducer	
Weight per Gallon	25°C / 77°F	8.2 - 8.5	pounds
Flash Point	ASTM D93	13 55	°C °F

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Regulatory Information

Property	Test Method	Value	Units
Volatile Organic Content	ASTM D3960	5.2 ^[1]	pounds / gallon

^[1] VOC test methods and limits vary widely by regulatory jurisdiction and product application. The value above was obtained by curing a thin film under specific laboratory conditions.

Application / Curing Schedule

See ELANTAS PDG Processing Guide *PG-113 – Dip Processing Solvent-Borne Impregnating Resins*.

Cure 2 hours at 77°C / 170°F - plus - 6 hours at 135°C / 275°F

Higher temperatures and shorter times may be used on units and surfaces that do not tend to trap evaporating solvent. 30 minutes at 177°C / 350°F is typical under such conditions.

The cure schedules above are based on time after the unit reaches the specified temperature and are recommendations only. The user is responsible for determining the optimum cure conditions for their application.

Typical Mechanical Properties

Property	Test Method	Conditions	Value	Units
Helical Coil Bond Strength over MW 35	ASTM D2519	25°C / 77°F	35	pounds
		150°C / 302°F	7	pounds

Typical Electrical Properties

Property	Test Method	Conditions	Value	Units
Dielectric Strength	ASTM D149	25°C / 77°F – 0.9 mils	4000	volts/mil
Dielectric Strength	ASTM D149	25°C / 77°F – 0.9 mils After 24 hours in water	3200	volts/mil

The above properties are typical values and are not intended for specification use.

ELANTAS PDG, Inc. warrants the chemical composition of its products within stated tolerances, but does not guarantee that a product will be appropriate for any particular application. Any recommendation, performance of tests or suggestion is offered merely as a guide and is not a substitute for a thorough evaluation by the user. No representative of ELANTAS PDG, Inc. has the authority to offer a warranty that a product will perform satisfactorily in manufacturing an article and no such representation should be relied upon.

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