

Sterling® E 069 Thixo

Version 4

Revision Date 07/16/2015

Print Date 07/16/2015

SECTION 1. IDENTIFICATION

Product name : Sterling® E 069 Thixo

Manufacturer or supplier's details

Company : ELANTAS PDG, INC.
5200 North 2nd Street
St. Louis MO 63147

Telephone : (314) 621-5700

Visit our web site : www.elantas.com

E-mail address : Todd.Thomas@altana.com

Emergency telephone number : INFOTRAC - 1-800-535-5053

Recommended use of the chemical and restrictions on use

Recommended use : Electrical Insulation

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Carcinogenicity : Category 1B

Reproductive toxicity : Category 1B

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS Label element

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H350 May cause cancer.
H360 May damage fertility or the unborn child.

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Precautionary statements : **Prevention:**
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
 P264 Wash skin thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear eye protection/ face protection.
 P280 Wear protective gloves.
 P281 Use personal protective equipment as required.

Response:
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.

Storage:
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P405 Store locked up.

Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Modified Epoxy Resin Solution

Hazardous components

Component	CAS-No.	Concentration (%)
Epoxy Resin	25068-38-6	>= 52 - < 53
Epoxy resin	68475-94-5	>= 24 - < 25

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1,6-Hexanediyl ester 2-propenoic acid	13048-33-4	>= 3 - < 4
Amorphous silica gel	112945-52-5	>= 2 - < 3
Epoxy accelerator	75-23-0	>= 2 - < 3
Epoxy diluent	17557-23-2	>= 1 - < 2
Tin compound	301-10-0	>= 0 - < 1
Glycidol	556-52-5	>= 0 - < 1

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

SECTION 5. FIREFIGHTING MEASURES

- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Absorbent paper or other organic material used for cleaning up resin is a fire hazard, as heat and spontaneous combustion can occur, particularly if the resin was catalyzed. Catalyzed resin can generate hazardous exothermic heat if allowed to polymerize in a mass. All soiled or waste materials must be water soaked, and kept in a closed bin until disposed of.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. The chemical reaction that cures mixed epoxy is exothermic (heat generating). If left to cure in a contained mass, such as in a mixing vessel, it can generate enough heat to melt plastic, burn skin or ignite surrounding combustible materials. The larger or thicker the epoxy mass, the more heat generated.

Conditions for safe storage : Store under conditions specified on the product Technical Data Sheet to maintain product quality. Keep container tightly closed in a dry and well-ventilated

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place.
 Observe label precautions.
 Electrical installations / working materials must comply with
 the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,6-Hexanediyl ester 2-propenoic acid	13048-33-4	TWA	1 mg/m ³	US WEEL
Amorphous silica gel	112945-52-5	TWA	80 mg/m ³	OSHA Z-1
Tin compound	301-10-0	TWA	0.1 mg/m ³ (Tin)	OSHA Z-1
		TWA	0.1 mg/m ³ (Tin)	ACGIH
		STEL	0.2 mg/m ³ (Tin)	ACGIH
		TWA	0.1 mg/m ³ (Tin)	OSHA P0
		TWA	0.1 mg/m ³ (Tin)	NIOSH REL
Glycidol	556-52-5	TWA	2 ppm	ACGIH
		TWA	50 ppm 150 mg/m ³	OSHA Z-1
		TWA	25 ppm 75 mg/m ³	OSHA P0
		TWA	25 ppm 75 mg/m ³	NIOSH REL

Engineering measures : Use with adequate ventilation.
 All application areas should be ventilated in accordance with applicable OSHA regulations. (29 CFR 1910.94)
 This product contains a particulate(s) that is considered hazardous per OSHA (29 CFR 1910.1200) and is listed in Section III as a precautionary warning.
 Under normal conditions of use, this product as supplied does not pose a health risk from particulate matter.
 Physical degradation of the cured product (i.e. sanding, abrading, etc.) may pose a dust hazard.
 Repeated inhalation of such dust may cause lung injury.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

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Hand protection Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Odour Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: No data available
Flash point	: Greater than 201 °F (94 °C) Method: No information available. Information taken from reference works and the literature.
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 1.2000 g/cm ³ (77 °F (25 °C))

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Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: Greater than 22 mm ² /s (104 °F (40 °C))

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available
Hazardous decomposition products	: The by-products expected in incomplete pyrolysis or combustion of epoxy resins are mainly phenolics, CO and water. Fluorinated hydrocarbons

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Skin contact
Eyes

Acute toxicity**Product:**

Acute oral toxicity : Acute toxicity estimate : 2,062 mg/kg
Method: Calculation method

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Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:**25068-38-6 Epoxy Resin:**

Acute oral toxicity : LD50 (Rat): 11,400 mg/kg

LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
GLP: yes

Acute inhalation toxicity : LC50 : Remarks: No data available

Acute dermal toxicity : LD50 (Rabbit): 23,400 mg/kg

LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

13048-33-4 1,6-Hexanediyl ester 2-propenoic acid:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

112945-52-5 Amorphous silica gel:

Acute oral toxicity : LD50 (Rat): > 10,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0.1390 mg/l

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

17557-23-2 Epoxy diluent:

Acute oral toxicity : LD50 (Rat): 4,500 mg/kg

Acute dermal toxicity : LD50 (Rabbit): 2,150 mg/kg

301-10-0 Tin compound:

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation and/or dermatitis.

Components:**25068-38-6 Epoxy Resin:**

Species: Rabbit
Result: Moderate skin irritation

Species: Rabbit

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Exposure time: 4 h
Method: OECD Test Guideline 404
Result: Skin irritation
GLP: yes

13048-33-4 1,6-Hexanediyl ester 2-propenoic acid:

Species: Rabbit
Result: Severe skin irritation

112945-52-5 Amorphous silica gel:

Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation
GLP: yes

17557-23-2 Epoxy diluent:

Result: Moderate skin irritation

301-10-0 Tin compound:

Result: Moderate skin irritation

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Components:**25068-38-6 Epoxy Resin:**

Species: Rabbit
Result: Eye irritation

13048-33-4 1,6-Hexanediyl ester 2-propenoic acid:

Species: Rabbit
Result: Severe eye irritation

112945-52-5 Amorphous silica gel:

Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405
GLP: yes

17557-23-2 Epoxy diluent:

Result: Mild eye irritation

301-10-0 Tin compound:

Result: Moderate eye irritation

Respiratory or skin sensitisation**Product:**

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Remarks: Causes sensitisation.

Components:**25068-38-6 Epoxy Resin:**

Test Type: Mouse Local Lymph Node assay (LLNA)

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

GLP: yes

13048-33-4 1,6-Hexanediyl ester 2-propenoic acid:

Test Type: Maximisation Test (GPMT)

Exposure routes: Dermal

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Causes sensitisation.

301-10-0 Tin compound:

Result: Causes sensitisation.

Carcinogenicity**IARC**

Group 2A: Probably carcinogenic to humans

Glycidol

556-52-5

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

Reasonably anticipated to be a human carcinogen

Glycidol

556-52-5

Aspiration toxicity**Components:****25068-38-6 Epoxy Resin:**

No aspiration toxicity classification

Further information**Product:**

Remarks: No data available

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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****25068-38-6 Epoxy Resin:**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 1.7 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202
GLP: yes

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Method: OECD Test Guideline 211
GLP: yes

301-10-0 Tin compound:

Toxicity to fish : LC50 (Fish): 111 mg/l

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 60 mg/l

Persistence and degradability**Components:****25068-38-6 Epoxy Resin:**

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 301F
GLP: yes

Bioaccumulative potential**Components:****25068-38-6 Epoxy Resin:**

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117
GLP: yes

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation

40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

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SECTION 15. REGULATORY INFORMATION
EPCRA - Emergency Planning and Community Right-to-Know Act
CERCLA Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 302 Extremely Hazardous Substances Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Acute Health Hazard
 Chronic Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

Glycidol	556-52-5	.1 %
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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Non-volatile (Wt) : Refer to the product technical data sheet for VOC information.

Massachusetts Right To Know

Epichlorohydrin	106-89-8
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Pennsylvania Right To Know

Epoxy Resin	25068-38-6
Epoxy resin	68475-94-5
Glass, oxide, chemicals	65997-17-3

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1,6-Hexanediyl ester 2-propenoic acid	13048-33-4
Aluminum oxide	1344-28-1
Glycidol	556-52-5
Epichlorohydrin	106-89-8

New Jersey Right To Know

Epoxy Resin	25068-38-6
Epoxy resin	68475-94-5
Glass, oxide, chemicals	65997-17-3
1,6-Hexanediyl ester 2-propenoic acid	13048-33-4
Amorphous silica gel	112945-52-5
Glycidol	556-52-5

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : NOT APPLICABLE

California Prop 65

WARNING! This product contains a chemical known to the State of California to cause cancer.

Glycidol	556-52-5
Epichlorohydrin	106-89-8
Phenyl glycidyl ether	122-60-1

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Epichlorohydrin	106-89-8
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The components of this product are reported in the following inventories:

TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720 30(h).

Section 4 / 12(b) : Not applicable

Section 5 : Not applicable

DSL : We certify that all of the components of this product are listed on the DSL.

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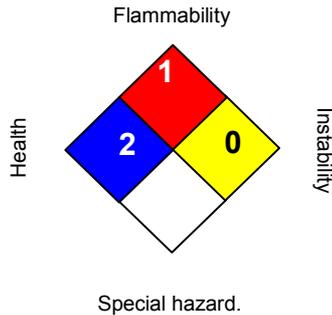
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SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.